



### SCIGATE AUTOMATION (S) PTE LTD

Business Hours: Monday - Friday 8.30am - 6.15pm

# Best Products







**General Catalogue** 

EDITION

11

Powder Level Switch
Powder & Liquid Level Switch
Non-Contact Level Meter
Flow Sensor
Contact Level Meter
Liquid Level Meter & Switch
Conveyor Peripherals
Environment Measurement Instrument
Special Measurement Instrument





















# **Corporate Philosophy**

Aiming for A RAISON D'ETRE indispensable to the betterment for life of mankind with OUR ZEAL AND OUR ORIGINAL TECHNOLOGY

# **Management Creed**

# **Zeal and Originality**

PASSION above all can be a foundation for strength.

Exerting our knowledge and making the impossible come true in the firm brief that our possibilities may be expanded infinitely

ORIGINALITY can page a new path.

Exerting our technical capabilities and turning adversity to leap in the hope that our dream may come true.

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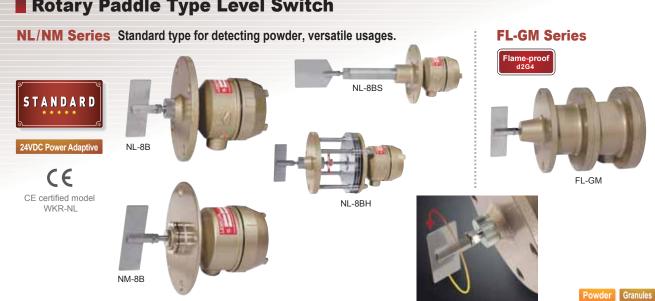
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# Powder Level Switch



# Powder Level Switch

# ■ Rotary Paddle Type Level Switch

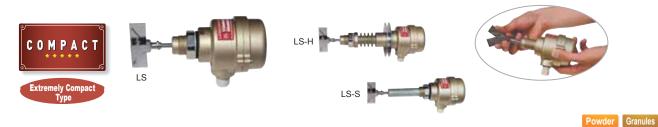


NNL/NNM Series Expendable parts in a motor removed and developing the original switching structure developped. Motor unit operates reliably for a long period of time.



**LEMICON Series** Compact, light weight, and lowest price on top of high efficiency and quality.

MWS2-24TN



**Microwave Type Level Switch** 

### MWS2-24TN/24RN Type

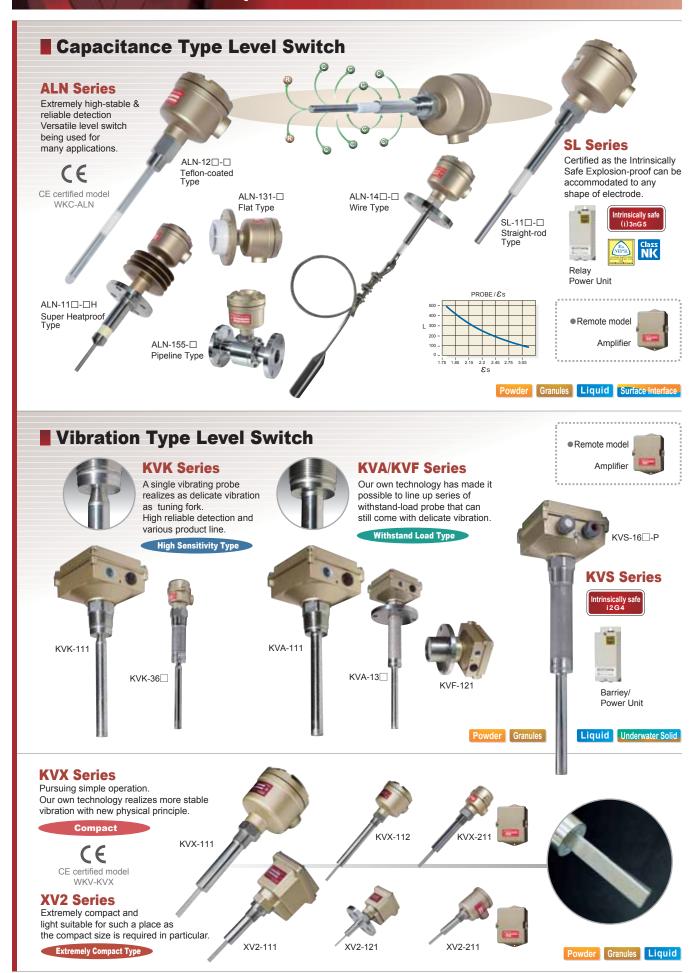
The attenuation of microwave detects levels of powder, granules and blocks as well as pulverized materials. Heat-resistant type is available.



**Transmission of 24GHz** enables to detect widely and sharply.



# Powder & Liquid Level Switch



# Non-Contact Level Meter



Outstanding software ensures the most reliable detection. Microwaves make it possible to detect levels that have so far been difficult to be measured.

### VG Series [FMCW TYPE]

VG6: For powder VG7: For liquid 3 different antennas available for applications.









Horn Antenna





Competitive model for liquid/slurry/paste

Sheet Horn Antenna









Remote controller with display

### **VF Series [TDR TYPE]**

Micro pulses are sent toward a product to be measured via a probe, and it exactly measures levels with no influence of obstacles such as powder, dust and vapor.

















# ■ Laser Type Level Indicator

Best suitable for non-contact measurement at the places where it is highly difficult or dangerous to measure!



### **LASER RANG-L**

It measures levels by pinpoint in utilizing semiconductor laser. The maximum range is 30 meters.



### **LASER RANG-S**

Extremely compact Laser Type Level Meter that can measure up to 10 meters by pinpoint.









# Non-Contact Level Meter







# Contact Level Meter

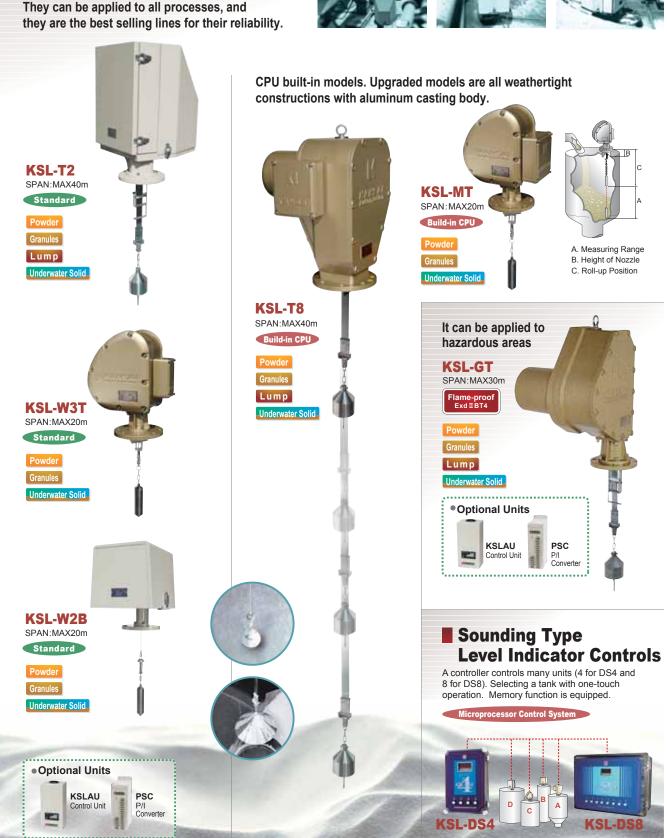
## Sounding Type **Level Indicator**

Various product lines. They can be applied to all processes, and

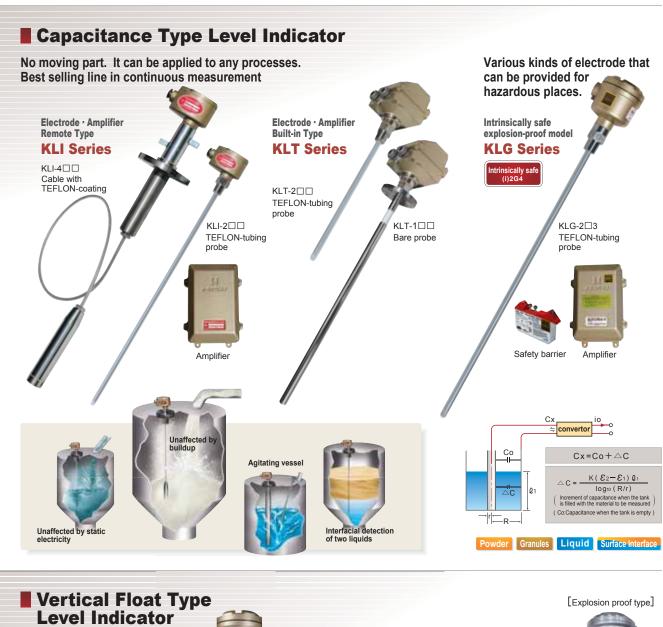


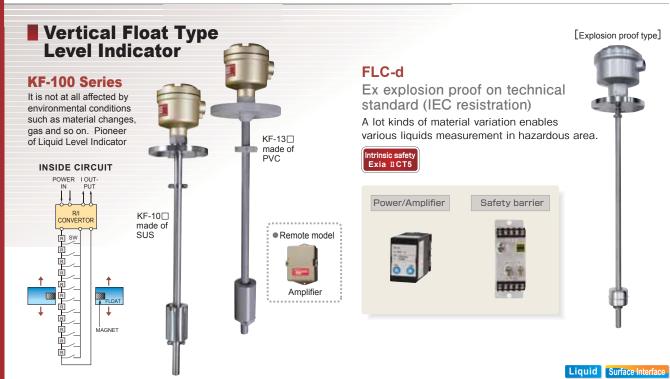






# Contact Level Meter

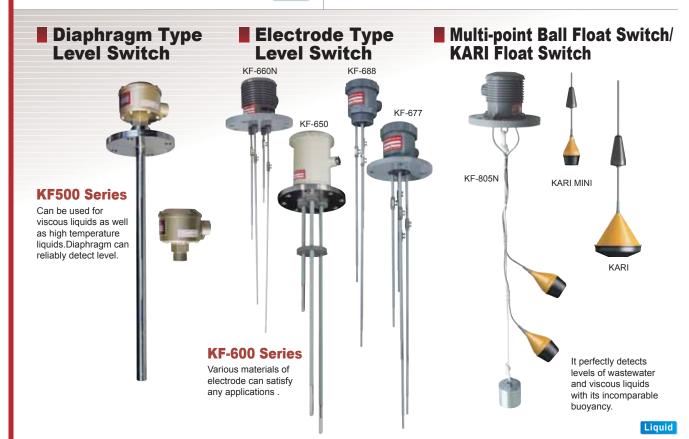




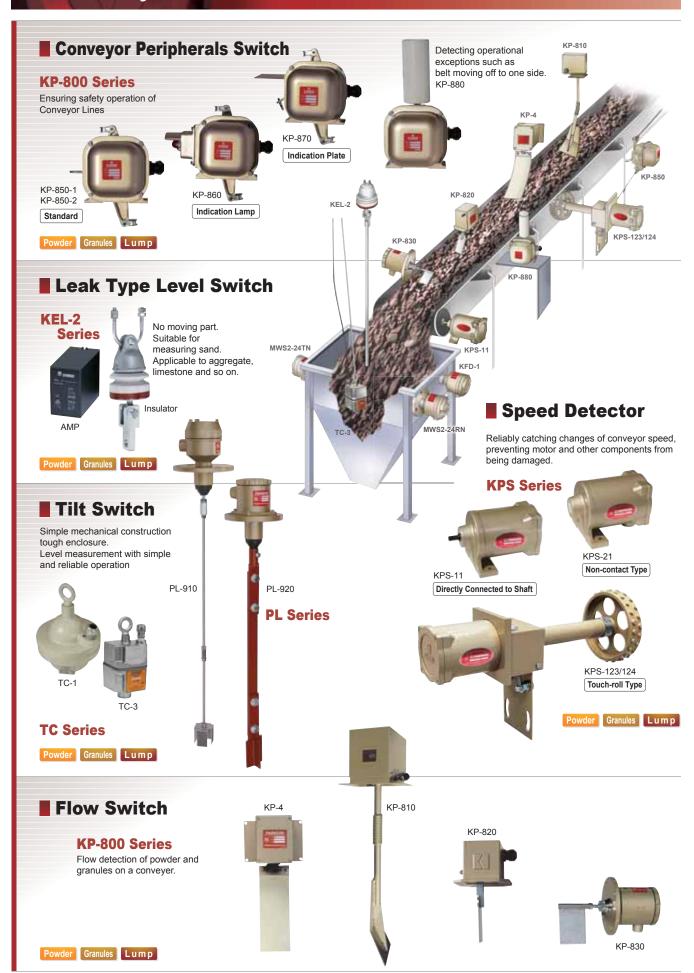
# Liquid Level Meter & Switch







# Conveyor Peripherals



# Environment Measurement Instrument

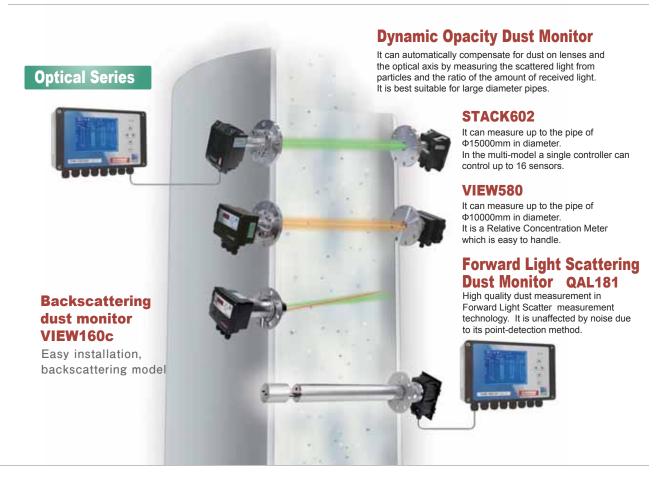
### **Dust Monitor**

A comprehensive range of products, which is exceptional, uses probe technology and applies optical principle. They can be applied to all industrial processes.

**Electrodynamic Series** 

It detects dust particles in a non contact manner by applying the principle of electrostatic induction. It is maintenance free at high resolution and becomes a standard type in a new era.





# Environment Measurement Instrument

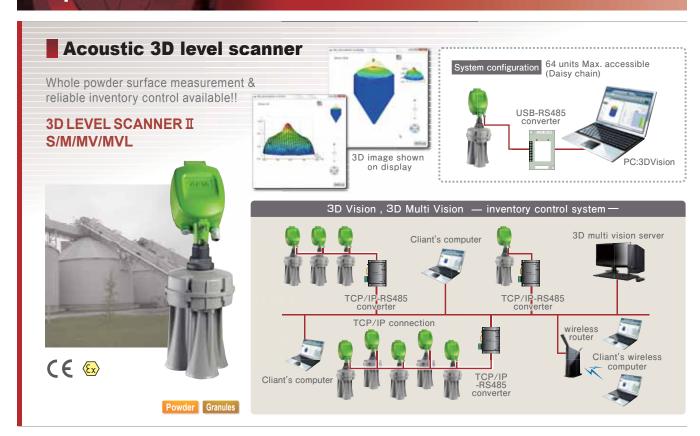


# Zirconium dioxide type Oxygen analyzer

Highly accurate measurement with Special Airtight Sealing, based on multi layer technology, reduces maintenance.



# Special Measurement Instrument



# Special Measurement Instrument

# Ultrasonic Sludge Blanket Level Meter

### **KWS100 Series**

Continuous measurement of sludge blanket level in sedimentation tank, thickener etc.

### **ENV100-S**

Reliable detection unclear sludge with unique algorithm.

Single Type

### **ENV100-M**



Portable Type







controller

4 sensors are available with one controller.

Multiple Type



Probes

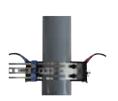
**KWS200** 

Sludge density measurement

in every application with

3 kinds of probes.

**S2-S** (spool piece)



Ultrasonic Sludge Density Meter

**S2-C** (clamp on)



(tank mount)

# Ultrasonic Area-velocity Flow Meter

Velocity and level measurement in the channel with one sensor.

Continuous monitoring for open channels and pipes.



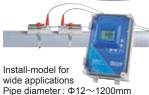
you place the sensor.
Flow calculation available by placing the sensor in the channel.

# Stingray 2.0 Portable Type

# Ultrasonic Liquid Flow Meter

[Transit time type] For clear water

### **Transit Time Flow Meter** TTFM1.0 Stationaly Type



# **PTFM1.0** Portable Type

**Transit Time** 

**Flow Meter** 

### **Ultraflow U1000-U**



Sensor integrated model Pipe diameter :Φ20~110mm



[Doppler] For turbid water

# Doppler Flow Meter DFM5.1

Applicable pipe size: Ф12.5 to Ф4500mm

Stationaly Type

# **Doppler Flow Meter PDFM5.1**

Applicable pipe size:Φ12.5 to Φ4500mm



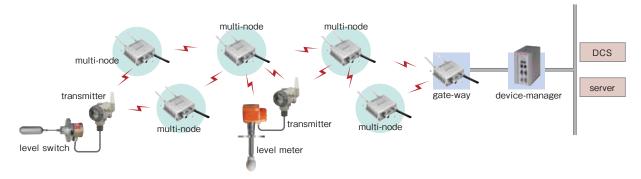
### Doppler Flow Switch DFS5.1

Applicable pipe size: Ф12.5 to Ф4500mm

# Net Work System Wireless, Open network

### ISA100. 11a wireless network system

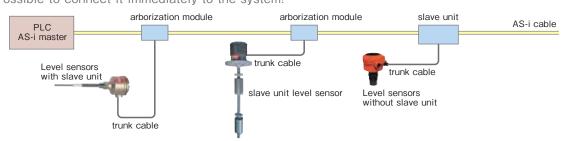
Wireless system can be affective to cut the wiring cost down, connecting sensors to the specified transmitter.



### **AS-i Network system**

Lineup of level measuring system with slave unit meeting AS-i system. Possible to connect it immediately to the system!





# Optional Units

# Meter Relay



### **■** Function

Linearization function: 20 points Alarm contact output: 2c Contact capacity

AC125V 0.6A (Resistance load) AC250V 0.3A (Resistance load) DC30V 2A (Resistance load) Max 60w Maximum Control Current: 2A

Analog Current Output : DC4 to 20mA Analog Current Input : DC4 to 20mA

(Input resistance 250Ω)

Sensor supply voltage: DC24V (150mA)

### ■ Specification

 $\label{eq:Dimension: W96 x H48mm (3.8 x 1.9 inch)}$  Power supply : AC85 to 264V (50/60Hz)

Power consumption: Max 22VA
Indication: Red LED 5 digits
Font size 10mm
(Zero suppress system)

Bar Graph: 1608 size LED 20 bars

### Option

Power supply : AC12 to 24V

(Power consumption: Max 10VA)

Analog Output Voltage : DC 1 to 5 V

DC 0 to 5V DC 1 to 10V

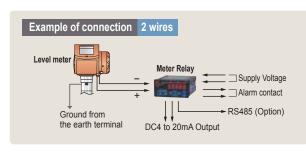
Alarm contact output : 2c+2a or 8NPN Open Collector

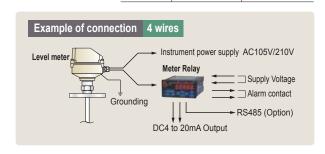
Sensor supply voltage : DC12V (200mA) or

DC 5V (100mA)

Communication: RS485

Signal level	IEE BASED UPON RS-485		
Communication	RS4	2 wires l	Half Duplex
Communication	RS4W 4 wires Half Duplex		Half Duplex
Cable	ASCII cable		
Connector	Pin arrangement D-SUB 9		D-SUB 9





# Certified Explosion-proof Instruments: Usable Range of Explosive Gas

### National Standard International Standard d 2 G4 Ex d IIB T4 -Ignition level : G1-G5 d: Withstand pressure Exp-proof Surface Temp. Class: T1-T6 g : Withstand pressure Exp-proof EXP-proof grade : 1-3 e : Safety-increased EXP-proof Surface industries: IIA, IIB, IIC e : Safety-increased EXP-proof Flameproof enclosure type — EXP-proof construction i : Intrinsic Safety EXP-proof ia, ib : Intrinsic Safety EXP-proof Explosion-proof equipment (IEC) p : Pressurized construction - f : Pressurized construction o: Oil filled EXP-proof o : Oil filled EXP-proof s: Special EXP-proof

Ignition Temp. of Explosive Gas		Over 450°C	Over 300°C Below 450°C	Over 200°C Below 300°C	Over 135°C Below 200°C	Over 100°C Below 135°C	Over 80°C Below 100°C
Tempe Grade	rature	T1	T2	Т3	T4	Т5	Т6
Ignitio	n Level	G1	G2	G3	G4	G5	G6
Steam Category =	Explosion Grade 1	Acetone Ammonia Carbon monoxide Ethane Acetic acid Ethyl acetate Acetonitrile Isopropyl chloride m-xylene Chlorobenzene Hydrogen cyanide Dichloroethylene Trimethyl benzene Toluene Propane Benzene Methanol Methane Acrylic nitrile Ethyl Methyl Ketone O-xylene P-xylene Methyl acetate Ethyl bromide Styrene Benzotrifluoride	Ehtanol Isoamyl acetate Pranolol Butane Acetic anhydride Methyl acrylate Ethyl acrylate Isooctane Isopentane Vinyl chloride Vinyl acetate Propyl acetate Cyclohexane Acetylacetone Isobutanol Epichlorohydrin Isopentyl acetate Butyl acetate Pentyl acetate Diisopropyl ether Dioxane Dichloroetane Thiophene Furan Propanol Propylene	Gasoline Hexane Butyl chloride Octane Cyclohexane Dimethyl ether Tetrahydrofuran Decane Hexanol Heptane Pentanol Pentane Methyl hexane	Acetaldehyde (Di)ethyl ether Dibutyl ether		Ethyl nitrite
Steam Category	Explosion Grade 2	Coal gas Dichloroethylene	Ethylene Propylene oxide Ethylene oxide Butadiene	Isopropylene Hydrogen sulfide			
Steam Category	Explosion Grade <b>ာ</b>	Water gas Hydorgen	Acetylene			Carbon bysulfide	Ethyl sulfate

# **Chemical Resistance Table**

Material			erial			
Chemicals	PVC	PA	PP	FEP	PFA	SUS
Acetone	×	×	×	Α	Α	Α
Aniline	×	В	В	Α	Α	Α
Amyl alcohol	В	В	В	Α	Α	-
Ammonia water (10%)	В	Α	Α	Α	Α	Α
Ammonia water (28%)	В	Α	Α	Α	Α	Α
Isopropyl alcohol	В	В	В	Α	Α	Α
Ethyl alcohol (50%)	В	Α	В	Α	Α	Α
Ethyl alcohol (95%)	В	В	В	Α	Α	Α
Ethyl glycol	В	Α	Α	Α	Α	В
Zinc chloride	Α	Α	Α	Α	Α	×
Aluminum chloride	Α	Α	Α	Α	Α	×
Ammonium chloride	Α	Α	Α	Α	Α	-
Kalium chloride	Α	Α	Α	Α	Α	×
Calcium chloride	Α	Α	Α	Α	Α	В
Ferric chloride	Α	Α	Α	Α	Α	×
Magnesium chloride	Α	Α	Α	Α	Α	В
Methylene chloride	×	×	×	Α	Α	В
Hydrochloric acid (10%)	Α	Α	Α	Α	Α	×
Hydrochloric acid (35%)	Α	Α	Α	Α	Α	×
Perchloric acid	В	В	В	Α	Α	×
Hydrogen peroxide (10%)	Α	Α	Α	Α	Α	В
Hydrogen peroxide (3%)	Α	Α	Α	Α	Α	Α
Potassium permagnate	Α	Α	Α	Α	Α	В
Formic acid	Α	Α	Α	Α	Α	×
Xylene	×	×	×	Α	Α	Α
Citric acid	Α	Α	Α	Α	Α	Α
Cresol	Α	×	×	Α	Α	Α
Chromic acid (10%)	В	В	В	Α	Α	×
Chromic acid (50%)		×	×	Α	Α	×
Chloroform	×	×	×	Α	Α	Α
Acetic acid (50%)	Α	Α	Α	Α	Α	Α
Acetic acid (80%)	Α	В	В	Α	Α	×
Acetic ether	×	×	×	Α	Α	В
Sodium hypochlorite	Α	В	В	Α	Α	Α
Carbon tetrachloride	×	×	×	Α	Α	В
Dimethylformamode	×	Α	Α	Α	Α	Α
Oxalic acid	Α	Α	Α	Α	Α	×

			Mate	erial		
Chemicals	PVC	PA	PP	FEP	PFA	SUS
Nitric acid (10%)	Α	Α	Α	Α	Α	×
Nitric acid (50%)	В	Α	Α	Α	Α	×
Caustic silver	Α	Α	Α	Α	Α	В
Sodium nitrate (10%)	Α	Α	Α	Α	Α	Α
Vegetable oil	В	Α	Α	Α	Α	Α
Sugared water	Α	Α	Α	Α	Α	Α
Sugared water (alkali)	Α	Α	Α	Α	Α	В
Potassium hydroxide (45%)	Α	Α	Α	Α	Α	В
Potassium hydroxide (5%)	Α	Α	Α	Α	Α	В
Sodium hydroxide (1%)	Α	Α	Α	Α	Α	В
Sodium hydroxide (10%)	Α	Α	Α	Α	Α	В
Sodium hydroxide (50%)	Α	В	В	Α	Α	В
Stearic acid	Α	В	В	Α	Α	Α
Oil	В	×	×	Α	Α	Α
Ammonium carbonate	Α	Α	Α	Α	Α	Α
Sodium carbonate	-	Α	Α	Α	Α	Α
Kerosene	Α	×	×	Α	Α	Α
Toluene	×	×	×	Α	Α	Α
Lactic acid	Α	Α	Α	Α	Α	Α
Picric acid	В	В	В	Α	Α	×
Phenol (50%)	_	Α	Α	Α	Α	Α
n-butyl alcohol	Α	Α	Α	Α	Α	-
Hydrofluoric acid (10%)	Α	Α	Α	Α	Α	×
Hydrofluoric acid (50%)	Α	Α	Α	Α	Α	×
Benzene	×	×	×	Α	Α	Α
Boric acid	Α	Α	Α	Α	Α	Α
Formaldehyde (gas)	В	Α	Α	Α	Α	В
Methyl alcohol	В	Α	Α	Α	Α	Α
Methyl ethyl ketone	×	×	×	Α	Α	Α
Sulfuric acid (10%)	Α	Α	Α	Α	Α	×
Sulfuric acid (50%)	В	Α	Α	Α	Α	×
Sulfuric acid (98%)	В	Α	Α	Α	Α	×
Ammonium sulfate	Α	Α	Α	Α	Α	В
Phosphoric acid (10%)	Α	Α	Α	Α	Α	В
Phosphoric acid (50-80%)	В	Α	Α	Α	Α	В
Ammonium phosphate	Α	Α	Α	Α	Α	В
Sodium phosphate	Α	Α	Α	Α	Α	_

A = Good B = dependent on conditions x = Unusable

# **Characteristic Table of Fluorocarbon Resin**

Abbreviation	PTFE (4F)	FEP (6F)	PFA	PVDF (2F)
Name	Name Polytetra Fluoro Etylene Perfluoroethylene Perfluoroethylene Propylene Copolymer Tetrafluoroethylene Perfluoroalkoxy Vinyl Ether Copolymer		Perfluoroalkoxy	Polyvinylidene Fluoride
Continuous Temp. Limit (°C)	260	200	260	150
Pull Strength (Mpa)	13.7 – 34.3	16.6 – 21.6	27.5 – 29.4	24.5 – 50.0
Affected by weak acid	No	No	No	No
Affected by strong acid	No	No	No	Corroded by fuming sulfuric acid
Affected by weak alkali	No	No	No	No
Affected by strong alkali	No	No	No	No
Affected by organic solvent	No	No	No	Almost resistant
Affected by direct sunlight	No	No	No	No
Application-Features	Anti-corrosion materials for chemical-plant fixtures, non- adhesive applications, non-greased bearings and electric insulation of jet aircrafts.		Machinery parts requiring anti-corrosion, intensity and transparency.	Anti-corrosion and electric insulating materials requiring flammability
Models applied	Insulator for Capacitance model     Insulator for Dust Monitor	Teflon-tube for Capacitance model (Standard: Max 120°C)	Teflon-tube for Capacitance model (Special : Max 150°C)     Wire-tube for Capacitance model	Transmitting device for Ultrasonic Transmitter

<sup>\*</sup>The above characteristic table shows the features of fluorocarbon resin alone. When it is incorporated into a product, its heat resistant temperature and strength may be varied so that the performance level. may be maintained

# Table of Recommended Sensitivity and Specific Inductive Capacity for Capacitance Type Level Switch

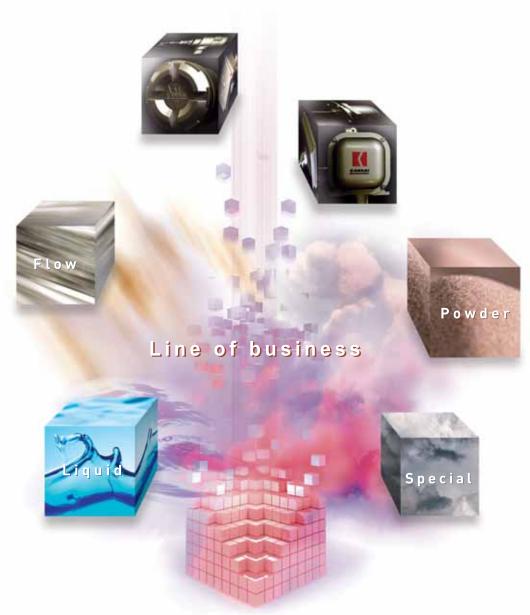
	Name of Object	SIC	S
A	Acrylic Rubber	4	1
	Acetate	3.2~7.0	1
	Acetic acid	6.1~6.7	1
	Acetic anhydride	22	2
	Acetum, Acrylic Resin	38 2.7~4.5	2
	Alcohol	16~31	2
	Aluminum fluoride	2.2	1
	Amber	2.8~2.9	1
	Aminoalkyl Resin	3.9~4.2	1
	Ammonia	15~25	2
	Amyl ether	3.1	1
	Aniline	6.9	1
	Arboreous cotton	1.3~1.4	1
	Asbestos	3.0~3.6	1
	Asbestos Asphalt	3.0~3.5 2.5~3.2	1
В	Bakelite	3.5~4.5	1
	Balm grounds	3.1	1
	Barley bran	1.8	1
	Barley flour	3.0~4.0	1
	Barley grain	3.0~4.0	1
	Barley hull	1.5	1
	Beeswax	2.5~2.9	1
	Benzene	2.3	1
	Benzine	2.3	1
	Benzyl alcohol  Bone dust	13	1
	Borosilicic acid glass	5.0~6.0 4.5~6.2	1
	Bran	1.4~2.0	1
	Butanol	16~17	2
	Butyl alcohol	11	2
	Butyl chloride	7.4	1
	Butylaldehyde	13	2
	Butylnitryl	20	2
С	Calcite	8.3	1
	Calcium Carbonate	3 2.0~3.5	1
	Calcium Carbonale	2.0,~3.5	
		2.0~3.5	1
	Calcium hydroxide	2.0~3.5 12	1 2
	Calcium hydroxide Calcium oxide	12	1 2 1
	Calcium hydroxide		2
	Calcium hydroxide Calcium oxide Calcium phosphate	12 1.6~1.9	2
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide	12 1.6~1.9 2.5~6.0 2.6 1.6	2 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin	12 1.6~1.9 2.5~6.0 2.6 1.6 6.0~7.0	2 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand	12 1.6~1.9 2.5~6.0 2.6 1.6 6.0~7.0 3.4~3.5	2 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 $	2 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose	12 1.6~1.9 2.5~6.0 2.6 1.6 6.0~7.0 3.4~3.5 3.2~6.4 3.2~7.5	2 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose	$   \begin{array}{c}     12 \\     1.6 \sim 1.9 \\     2.5 \sim 6.0 \\     2.6 \\     1.6 \\     6.0 \sim 7.0 \\     3.4 \sim 3.5 \\     3.2 \sim 6.4 \\     3.2 \sim 7.5 \\     3.2 \sim 7.0 $	2 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\             3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 $	2 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Ceramic	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\             3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 \\             4.0 \sim 7.0 \\     \end{array} $	2 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\             3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 $	2 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Cereal	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\              3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 \\             4.0 \sim 7.0 \\             3.0 \sim 8.0 \\     \end{array} $	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\              3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 \\             4.0 \sim 7.0 \\             3.0 \sim 8.0 \\             1.2 \sim 1.8 \\             12 \\             1.8 \sim 2.0 \\     \end{array} $	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chlorobenzene	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\              3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 \\             4.0 \sim 7.0 \\             3.0 \sim 8.0 \\             1.2 \sim 1.8 \\             12 \\             1.8 \sim 2.0 \\             5.5 \sim 6.3 \\     \end{array} $	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\              3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 \\             4.0 \sim 7.0 \\             3.0 \sim 8.0 \\             1.2 \sim 1.8 \\             12 \\             1.8 \sim 2.0 \\             5.5 \sim 6.3 \\             4.8 \\     \end{array} $	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform Chlorotoluene	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\              3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 \\             4.0 \sim 7.0 \\             3.0 \sim 8.0 \\             1.2 \sim 1.8 \\             12 \\             1.8 \sim 2.0 \\             5.5 \sim 6.3 \\             4.8 \\             4.0 \sim 4.5 \\     \end{array} $	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform Chlorotoluene Chocolate	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\              3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 \\             4.0 \sim 7.0 \\             3.0 \sim 8.0 \\             1.2 \sim 1.8 \\             12 \\             1.8 \sim 2.0 \\             5.5 \sim 6.3 \\             4.8 \\             4.0 \sim 4.5 \\             3.0 \sim 4.0 \\     \end{array} $	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform Chlorotoluene Chocolate Chrome	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\              3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 \\             4.0 \sim 7.0 \\             3.0 \sim 8.0 \\             1.2 \sim 1.8 \\             12 \\             1.8 \sim 2.0 \\             5.5 \sim 6.3 \\             4.8 \\             4.0 \sim 4.5 \\             3.0 \sim 4.0 \\             12 \\     \end{array} $	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform Chlorotoluene Chcoolate Chrome Chromite	$     \begin{array}{r}         12 \\         1.6 \sim 1.9 \\         2.5 \sim 6.0 \\         2.6 \\         1.6 \\         6.0 \sim 7.0 \\         3.4 \sim 3.5 \\         3.2 \sim 6.4 \\         3.2 \sim 7.5 \\         3.2 \sim 7.0 \\         5.0 \sim 10 \\         4.0 \sim 7.0 \\         3.0 \sim 8.0 \\         1.2 \sim 1.8 \\         12 \\         1.8 \sim 2.0 \\         5.5 \sim 6.3 \\         4.8 \\         4.0 \sim 4.5 \\         3.0 \sim 4.0 \\         12 \\         4.0 \sim 4.2 \\     \end{array} $	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform Chlorotoluene Chocolate Chrome Chromite Clay	12 1.6~1.9 2.5~6.0 2.6 1.6 6.0~7.0 3.4~3.5 3.2~6.4 3.2~7.5 3.2~7.0 5.0~10 4.0~7.0 3.0~8.0 1.2~1.8 12 1.8~2.0 5.5~6.3 4.8 4.0~4.5 3.0~4.0 12 4.0~4.2 1.8~2.8	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform Chlorotoluene Chocolate Chrome Chromite Clay Coal	12 1.6~1.9 2.5~6.0 2.6 1.6 6.0~7.0 3.4~3.5 3.2~6.4 3.2~7.5 3.2~7.0 5.0~10 4.0~7.0 3.0~8.0 1.2~1.8 12 1.8~2.0 5.5~6.3 4.8 4.0~4.5 3.0~4.0 12 4.0~4.2 1.8~2.8 4	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform Chlorotoluene Chocolate Chrome Chromite Clay	12 1.6~1.9 2.5~6.0 2.6 1.6 6.0~7.0 3.4~3.5 3.2~6.4 3.2~7.5 3.2~7.0 5.0~10 4.0~7.0 3.0~8.0 1.2~1.8 12 1.8~2.0 5.5~6.3 4.8 4.0~4.5 3.0~4.0 12 4.0~4.2 1.8~2.8	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform Chlorotoluene Chocolate Chrome Chromite Clay Coal Cocoa grounds Coffee grounds Compound	$     \begin{array}{r}             12 \\             1.6 \sim 1.9 \\             2.5 \sim 6.0 \\             2.6 \\             1.6 \\             6.0 \sim 7.0 \\             3.4 \sim 3.5 \\             3.2 \sim 6.4 \\              3.2 \sim 7.5 \\             3.2 \sim 7.0 \\             5.0 \sim 10 \\             4.0 \sim 7.0 \\             3.0 \sim 8.0 \\             1.2 \sim 1.8 \\             12 \\             1.8 \sim 2.0 \\             5.5 \sim 6.3 \\             4.8 \\             4.0 \sim 4.5 \\             3.0 \sim 4.0 \\             12 \\             4.0 \sim 4.2 \\             1.8 \sim 2.8 \\             4 \\             2.5 \sim 3.5 \\     \end{array} $	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform Chlorotoluene Chocolate Chrome Chromite Clay Coal Cocoa grounds Coffee grounds	12 1.6~1.9 2.5~6.0 2.6 1.6 6.0~7.0 3.4~3.5 3.2~6.4 3.2~7.5 3.2~7.0 5.0~10 4.0~7.0 3.0~8.0 1.2~1.8 12 1.8~2.0 5.5~6.3 4.8 4.0~4.5 3.0~4.0 12 4.0~4.2 1.8~2.8 4 2.5~3.5 2.4~2.6 3.6 18	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Calcium hydroxide Calcium oxide Calcium oxide Calcium phosphate Calcium sulfate Carbon bisulfide Carbon dioxide Casein resin Casting sand Cellophane Cellulose Cellulose Cellulose acetate Cement powder Ceramic Cereal Charcoal CHCH3 Chloride of lime Chloroform Chlorotoluene Chocolate Chrome Chromite Clay Coal Cocoa grounds Coffee grounds Compound	12 1.6~1.9 2.5~6.0 2.6 1.6 6.0~7.0 3.4~3.5 3.2~6.4 3.2~7.5 3.2~7.0 5.0~10 4.0~7.0 3.0~8.0 1.2~1.8 12 1.8~2.0 5.5~6.3 4.8 4.0~4.5 3.0~4.0 12 4.0~4.2 1.8~2.8 4 2.5~3.5 2.4~2.6 3.6	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

	Name of Object	SIC	S
	Cotton-seed oil	3.1	1
	Cresol	9.0~11	2
	Crude oil	2.48	1
	Crystal	3.5~4.7	1
	Curry powder	2.6	1
D	Cyclohexane	19	2
ь	Decanol	8.1	1
	DEP dimethy	4.5~5.6	1
	Diallyl phthalein resin Diamond	3.3~6.0 2.2	1
	Dichloroethylene	4.6	1
	Diesel oil	1.8	1
	Diethyl ether	4.3	1
	Dolomite	8	1
E	Epoxy resin	2.5~6.0	1
	Ethanol	24	2
	Ethyl acetate	6.0~6.4	1
	Ethyl ether	3.9~4.3	1
	Ethyl iodide	7.8	1
	Ethyl toluene	2.2	1
	Ethylene dichloride	11~17	2
	Ethylene glycol	37	2
	Ethylene iodide	3.4	1
	Ethylene oxide	4.0~5.0	1
	Ethylene resin	2.2~2.3	1
	Ethylene terafluoride	1.9~2.0	1
F	Feeding stuff	38	2
	Feldspar porcelain	5.0~7.0	1
	Ferric oxide	14	2
	Ferromanganese	5.0~5.2	1
	Fiber	2.5~7.5	1
	Flour	2.5~3.0	1
	Fluid margarine	2.8~3.2	1
	Fluorine rubber	6.8~8.0	1
	Fluorite	6.8	1
	Fly ash	1.5~1.7	1
	Formaline	23	2
	Formamido	109	2
	Formic acid	58	2
	Freon	2.2	1
G	Gasoline	2.0~2.2	1
	Glass	3.7	1
	Glass (granulated	6.0~7.0	1
	Glass-silicon board	3.5~4.2	1
	Glycerin	47~68	2
	Glycol	35~40	2
	Granulated gelatine	2.6~2.7	1
	Granulated sugar	1.5~2.2	1
	Graphite	12~15	2
	Gravel	5.4~5.6	1
	Grout	3.0~5.0	1
н	Gum Heavy oil	2.7~2.9	1
		1.1	1
	Helium Heptanal	13	2
	Heptane	1.9~2.0	1
	Hexane	5.8~6.3	1
	Hexanol	13	2
	Hydrochloric acid 100%	4.0-12	1
	Hydrofluoric acid	11~17	2
	Ink	2.5	1
	lodine	11	2
	Isobutyl alcohol	18~40	2
	Isobutyl amine	4.5	1
	Ivory	6.9	1
K	Kerosene	1.8	1
L	Lactonitrile	38	2
	Lead carbonate	18	2
	Lead glass	7.0~10	1

# Table of Recommended Sensitivity and Specific Indcutive Capacity for Capacitance Type Level Switch

	Name of Object	SIC	S
	Lead nitrate	38	2
İ	Linoleic acid	2.6~2.7	1
İ	Lumber, dried	2.0~6.0	1
	Lumber, wet	11~30	2
М	Magnesium oxide	9.6	1
	Magnesium sulfate	8.2	1
-	Manganese dioxide	5.0~5.2	1
-	Marble	3.5~9.3	1
-	Melamine resin  Menthol	4.7~11 3.9	1
	Metane	1.7	1
ŀ	Methacrylic resin	2.2~3.2	1
İ	Methanol	33	2
İ	Methyl aniline	5.9	1
	Methyl ether	5	1
	Methyl iodide	7	1
	Methyl nitrate	24	2
	Methylamine	9.4	1
	Mica	5.0~9.0	1
	Mica Micanite	2.6~3.2	1
-	Mineral oil	1.8~2.6 2.0~2.5	1
	Molasses	50~80	2
	Morpholine	7.3	1
N	Na2CO3	8.7	1
	Naphthalene	2.5	1
	Natural rubber	2.7~4.0	1
	Neoprene	6.0~9.0	1
	Nitrobenzene	36	2
-	Nitrocellulose	6.2~7.5	1
0	Nylon	4.0~5.0	1
P	Oil Paint or the like	2.0~2.2 5.0~8.0	1
-	Palmitic acid	70	2
	Paper	2.0~2.5	1
İ	Paraffin	1.6~1.9	1
Ì	Paraffin	2.4~6.5	1
[	Paste	1.7~1.8	1
	Pentanol	14	2
	Pentanone	15	2
	Petrolatum	2.2~2.9	1
	Phenol Phosphor	9.8	1
-	Phthalic acid	5.0~6.3	1
-	Picoline	9.8	1
	Pine oil	2.5~2.6	1
İ	Pine resin	1.5~1.8	1
İ	Piperidine	5.8	1
	Plywood	2.0~2.6	1
	Poly-ether chloride	2.9	1
	Polyacetal	2.6~3.7	1
	Polyamide	2.5~2.6	1
	Polybutylene	2.2~2.3	1
	Polycarbonate Polyester resin	2.9~3.0 2.8~8.1	1
	Polyethylene	2.2~2.4	1
	Polyethylene, pellet	1.5	1
İ	Polypropylene	1.5~1.8	1
İ	Polystyrol	2.0~2.6	1
	Polyvinyl acetate resin	2.7~6.1	1
	Polyvinyl alcohol	1.9~2.0	1
	Polyvinylidene chloride	4.5~6.0	1
	Polyvinylidene fluoride	8.4	1
	Propage	2.0~4.0	1
-	Propane Propionaldehyde	1.6	1 2
-	Propyl alcohol	32	2
ŀ	Propyl butyrate	4.3	1
ŀ	Pyrex	4.8	1
l	,		

Name of Object	SIC	S
Q Quartz sand	2.5~3.5	1
R Resin	1.8~2.6	1
Rice	3.0~8.0	1
Rice flour	3.5~3.7	1
Ricinus	4.4~4.8	1
Rosin	2.6~3.5	1
Rubber	2.1~2.7	1
s Salt	5.9	1
Sand	3.0~5.0	1
Seasoned lumber	2.0~6.0	1
Sesame	1.8~2.0	1
Silicon dioxide	4.5	1
Silicone	2.1~2.4	1
Silicone resin	3.5~5.0	1
Silk	1.3~2.0	1
Sinter	12	2
Soda ash	2.7	1
Soda-lime glass	5.5~8.5	1
Sodium carbonate	2.7	1
Sodium cyanide	7.6	1
Sodium nitrate	5.2	1
Soluble quartz	3.5~4.5	1
Soy bean	1.8~2.0	1
Soy bean waste	2.7~2.8	1
Styrene	2.3~3.4	1
Styrol resin	2.1~2.8	1
Sugar	3	1
Sulfur	3.6~4.4	1
Tar Tar	2.0~3.0	1
Teflon	2	1
Tetrachloroethylene	2.3	1
Tetrafluoroethylene	2.1	1
Thinner	3.7	1
Thiokol	7.5	1
Tobacco	1.5~1.8	1
Toluene Transformer oil	2.0~2.4	1
Transformer oil Trichloroethylene	2.2~2.4	1
Trichlorotoluene	6.9	1
Trifluoroacetic acid	40	2
Trinitriles	19	2
U Urea	5.0~8.0	1
Urea resin	3.4	1
Urethane	6.5~7.1	1
Urethane (hardener)	6.3	1
Urethane rubber	6.7~7.5	1
V Vanadium sulfide	3.1	1
Vinyl alcohol	1.8~2.0	1
Vinyl alcohol resin	2.6~3.5	1
Vinyl chloride powder	1.4	1
Vinyl chloride resin	2.8~6.4	1
w Water	80	2
Water-soluble chemicals		2
Wheat	3.0~5.0	1
White mica	4.5~9.6	1
X Xylene	2.2~2.6	1
Z Zinc oxide	1.7~2.5	1



- •Rotary Paddle Type Level Switch
- Vibration Type Level Switch
- Swing Type Level Switch
- Acoustic Level Switch
- •Capacitance Type Level Switch
- •Capacitive Proximity Sensor
- •Capacitance Type Level Indicator
- •Diaphragm Type Level Switch
- •Tilt Switch
- •Leak Type Level Switch
- Microwave Type Switch
- Sounding Bob Type Level Indicator
- •Flow Switch
- •Conductance Type Level Switch
- •Float Switch
- •Float Type Level Indicator
- •Ultrasonic Type Level Indicator
- Equipments For Conveyor Lines
- Dust Monitor System
- •Zirconia Oxygen Analyzer
- •Laser Type Level Indicator
- •RADAR Type Level Indicator
- On-line Sensors for Accurate Liquid Analysis
- Ultrasonic Flow meter

All-round Manufacturer of Level Controllers for Powder, Granules and Liquid

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\*Please be sure to read USER'S GUIDE, Installation & Operation Instructions when using the instrument.
\*The specifications herein may be subject to change without advance notice.